**PCT** 

# INTERNATIONAL PRELIMINARY EXAMINATION REPORT 7 MAR 2003

(PCT Article 36 and Rule 70)

POT:

Applicant's or agent's file reference mj87	FOR FURTHER ACTION	See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416).					
International Application No.	International Filing Dat (day/month/year)	е	Priority Date (day/month/year)				
PCT/AU02/01121	21 August 2002	•	28 June 2002				
International Patent Classification (IPC) or	International Patent Classification (IPC) or national classification and IPC						
Int. Cl. 7 B41J 2/05, B81B 7/04							
Applicant							
SILVERBROOK RESEARCH P	IYLID et al		·				
		<del></del>					
1. This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.							
2. This REPORT consists of a total of 3	sheets, including this co	ver sheet.					
X This report is also accompanied b	by ANNEXES, i.e., sheets	of the description.	claims and/or drawings which have been				
amended and are the basis for this 70.16 and Section 607 of the Adr	s report and/or sheets con	taining rectification	s made before this Authority (see Rule				
These annexes consist of a total o	of 2 sheet(s).	<del>.</del>					
3. This report contains indications relating	to the following items:						
I Basis of the report							
Π Priority	ority						
III Non-establishment of opi	Non-establishment of opinion with regard to novelty, inventive step and industrial applicability						
IV Lack of unity of invention	ack of unity of invention						
V X Reasoned statement under citations and explanations	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement						
VI Certain documents cited							
VII Certain defects in the inte	rnational application						
VIII Certain observations on the international application							
Date of submission of the demand  Date of completion of the report							
2 December 2002	*	March 2003	the report				
Name and mailing address of the IPEA/AU	Au	thorized Officer					
AUSTRALIAN PATENT OFFICE PO BOX 200, WODEN ACT 2606, AUSTRALIA							
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# INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/AU02/01121

I.	I. Basis of the report				
1.	With regard to the elements of the international application:*				
`		the international application as originally filed.			
	X	the description,	pages 1-25, as originally filed,		
			pages, filed with the demand,		
			pages, received on with the letter of		
	X	the claims,	pages , as originally filed,		
		•	pages , as amended (together with any statement) under Article 19,		
			pages, filed with the demand,		
ı			pages 26,27, received on 21 February 2003 with the letter of 20 February 2003		
·	X	the drawings,	pages 1-45, as originally filed,		
			pages, filed with the demand,		
			pages, received on with the letter of		
		the sequence listi	ing part of the description:		
		•	pages , as originally filed .		
			pages , filed with the demand		
		•	pages, received on with the letter of		
2.	With regard to the language, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.  These elements were available or furnished to this Authority in the following language which is:  the language of a translation furnished for the purposes of international search (under Rule 23.1(b)).				
	H				
	the language of publication of the international application (under Rule 48.3(b)).				
	Ш	the language of the and/or 55.3).	ne translation furnished for the purposes of international preliminary examination (under Rules 55.2		
3.	With	With regard to any nucleotide and/or amino acid sequence disclosed in the international application, the international preliminary examination was carried out on the basis of the sequence listing:			
	$\Box$		nternational application in written form.		
	一	filed together with the international application in computer readable form.			
	Ħ		ently to this Authority in written form.		
	同	furnished subsequently to this Authority in computer readable form.			
	The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.				
		The statement that been furnished	at the information recorded in computer readable form is identical to the written sequence listing has		
4.		The amendments	have resulted in the cancellation of:		
		the descr	ription, pages		
		the claim	ns, Nos.		
		the draw	ings, sheets/fig.		
5.		This report has be go beyond the dis	een established as if (some of) the amendments had not been made, since they have been considered to closure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).**		
*	Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17).				
**			containing such amendments must be referred to under item 1 and annexed to this report		





## INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/AU02/01121

v.	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations
	and explanations supporting such statement

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1.	. Statement				
	Novelty (N)	Claims 1-8	YES		
		Claims	NO		
	Inventive step (IS)	Claims 1-8	YES		
		Claims	NO		
	Industrial applicability (IA)	Claims 1-8	YES		
		Claims	NO		

2. Citations and explanations (Rule 70.7)

Novelty (N), Inventive Step (IS) Claims 1-8

None of the citations alone, or in combination, disclose all of the features of any of the claims.

In particular, the MEMS fabrication techniques combined with the other features was not found.

US 6352337 is the closest citation and includes pusher displacement between 1 and 5 microns (see column 3 lines 40-46 where 4.5 microns is described for a certain size droplet). This citation does not describe MEMS techniques for fabrication of the nozzles.

### We Claim:

arrangement comprising

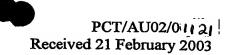
An ink jet printhead chip that comprises
 a substrate;
 drive circuitry positioned in the substrate; and
 a plurality of nozzle arrangements positioned on the substrate, each nozzle

nozzle chamber walls and a roof wall that define a nozzle chamber and an ink ejection port in the roof wall in fluid communication with the nozzle chamber; an ink pusher that is operatively positioned with respect to the nozzle chamber and is displaceable through a range of between 1 micron and 5 microns to

eject ink from the ink ejection port; and

an actuator that is connected to the drive circuitry and the ink pusher to displace the ink pusher on receipt of an electrical signal from the drive circuitry, each nozzle arrangement being the product of a MEMS fabrication technique.

- 2. An ink jet printhead chip as claimed in claim 1, in which the ink pusher is displaceable through a range of between 1.5 microns and 3 microns.
- 3. An ink jet printhead chip as claimed in claim 1, in which each ink pusher is in the form of a paddle member that is positioned in the nozzle chamber to span the nozzle chamber.
- 4. An ink jet printhead chip as claimed in claim 3, in which each actuator includes an actuator arm that is fast with the substrate at one end and attached to the paddle member at an opposed end, the actuator arm incorporating a thermal bend mechanism that is configured to deflect when heated by said electrical signal from the drive circuitry to displace the paddle member.
- 5. An ink jet printhead chip as claimed in claim 4, in which each thermal bend



mechanism includes a portion of the actuator arm that is of a material having a coefficient of thermal expansion which is such that the material is capable of thermal expansion to an extent sufficient to perform work and an electrical heating circuit positioned on said portion of the actuator arm to heat a side of said portion so that said portion experiences differential thermal expansion resulting in deflection of the actuator arm and the displacement of the paddle member.

- 6. An ink jet printhead chip as claimed in claim 1, in which the roof wall defines the ink pusher.
- 7. An ink jet printhead chip as claimed in claim 6, in which each actuator includes an actuator arm that is fast with the substrate at one end and attached to the roof wall at an opposed end, the actuator arm incorporating a thermal bend mechanism that is configured to deflect when heated by said electrical signal from the drive circuitry to displace the roof wall towards the substrate.
- 8. An ink jet printhead chip as claimed in claim 7, in which the actuator arm is of a conductive material having a coefficient of thermal expansion which is such that the material is capable of thermal expansion to an extent sufficient to perform work, a portion of the actuator arm defining a heating circuit which is configured to expand thermally on receipt of said electrical signal, said portion of the actuator arm being positioned so that the actuator arm is deflected towards the substrate upon such deflection.

AMENDED SHEET